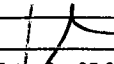
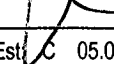


Date: Wednesday, 11/15/2006 10:37:24 AM  
User: Chantal Lavoie

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : NEOPRENE SEAL
<b>Job Number</b> : 29456	
<b>Estimate Number</b> : 10136	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D2462
<b>This Issue</b> : 11/15/2006 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D2462 REV A1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A1
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 11/22/2006 <b>Qty:</b> 500 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est C 05.03.17 Reformat KJ/RF	

**Additional Product**

Job Number: 

<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
----------------	------------------------------	----------------------

1.0	PG	PURCHASING
-----	----	------------



**Comment:** PURCHASING

Issue P/O: 2499

C Loe 11/15

Make per Dwg D2462

Possible supplier: Accurate Rubber P/N: 451500006

Material release note is required

500FT

2.0	451500006	NEOPRENE SEAL
-----	-----------	---------------



**Comment:** Qty.: 1.0000 f(s)/Unit Total : 500.0000 f(s)  
NEOPRENE SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

2006/11/21

500

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------



**Comment:** DIMENSIONAL CHECK

2006/11/23

500

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 51337

2006/11/23

500

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:   *SD*   Date: 06/11/23  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 11/15/2006 10:37:24 AM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: NEOPRENE SEAL

Job Number: 29456

Part Number: D2462

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



500

Comment: FINAL INSPECTION/W/O RELEASE

06/11/23

Job Completion



u 06.11.23

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

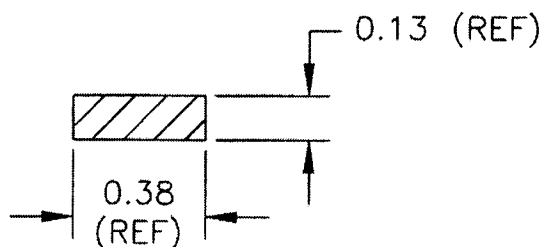
**NOTE:** Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>DA</i>	DRAWING NO. D2462	REV. A SHEET 1 OF 1
DATE 98.11.18		TITLE NEOPRENE SEAL	SCALE NTS
A	98.11.18	NEW ISSUE	
AI	<i># CP</i> 01.05.04	451500006 WAS 251500006	

RELEASED  
98.11.20 KE

## SPECIFICATION CONTROL DRAWING



MATERIAL: 3/8" WIDE CLOSED CELL NEOPRENE  
SEAL WITH ADHESIVE BASE

D2462-XXXX NEOPRENE SEAL

LENGTH

EG: 87.5" LONG: D2462-0875  
10" LONG: D2462-0100

**REFERENCE ONLY**

POSSIBLE SUPPLIERS: ACCURATE RUBBER  
P/N 451500006



*#* 01.05.04



12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9  
Tel : (604) 274-9955  
Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 11/20/2006

Customer : Dart Aerospace LTD

Customer P.O. # : 2499

ACR W.O. # : 123191

Item # : 451500006

Item Description: 1/8" x 3/8" C.C.NEO. Sponge Adh. Back

ACR Compound : SCE- 41- P- 02

Date Shipped: 11/20/2006

*[Handwritten signature]* 11/23

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

*[Handwritten signature of Mohsen Ahmadi]*

**Mohsen Ahmadi**  
(ACR GROUP INC. REPRESENTATIVE)